Fraunhofer Institute for Wood Research
Wilhelm-Klauditz-Institut WKI
Riedenkamp 3, 38108 Braunschweig, Germany

Fraunhofer WKI

ATTESTATION of conformity of factory production control

No. 0765-CPR-0665-2025

Inspection date: September 11, 2025
In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), it is stated that the

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in the year 2025 has performed the continuous inspection, assessment and approval of the factory production control according to EN 14081-1 as an EC notified body NB 0765 based on supervision contract No. 665 at:

elka - Holzwerke GmbH
Hochwaldstraße 44
54497 Morbach
Germany

for the product:

Strength graded structural timber with rectangular cross section

wood species: douglas fir, spruce, pine, larch, fir
technical class: EN 14081-1, C16, C18, C24, C30

This attestation confirms that all provisions concerning the factory production control described in Annex ZA of the standard

EN 14081-1:2005+A1:2011

were applied.

This attestation is part of the evaluation report and confirms the validity of CE-Certification No. 0765-CPR-0665. The continuous external supervision of factory production control shall take place annually.

Dipl.-Ing. Harald Schwab
Head of Department Quality Assessment
Braunschweig, October 7, 2025

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DAkkS Deutsche Akkreditierungsstelle D-ZE-11140-02-00